

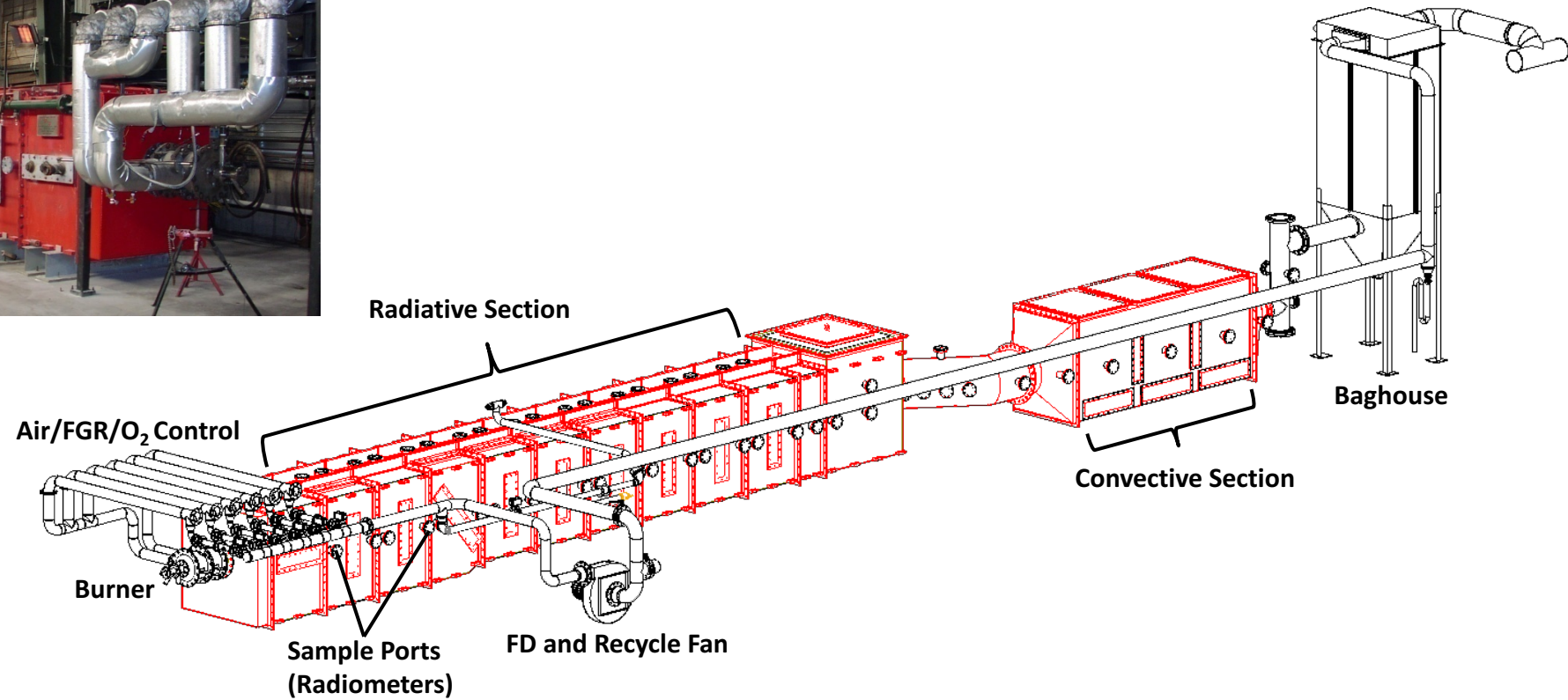
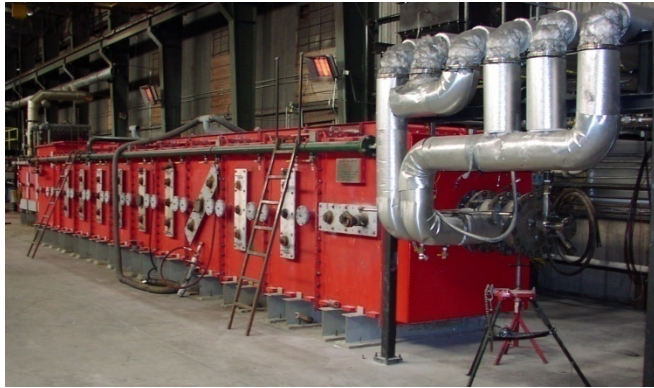
Instrument Model for Narrow Angle Radiometers



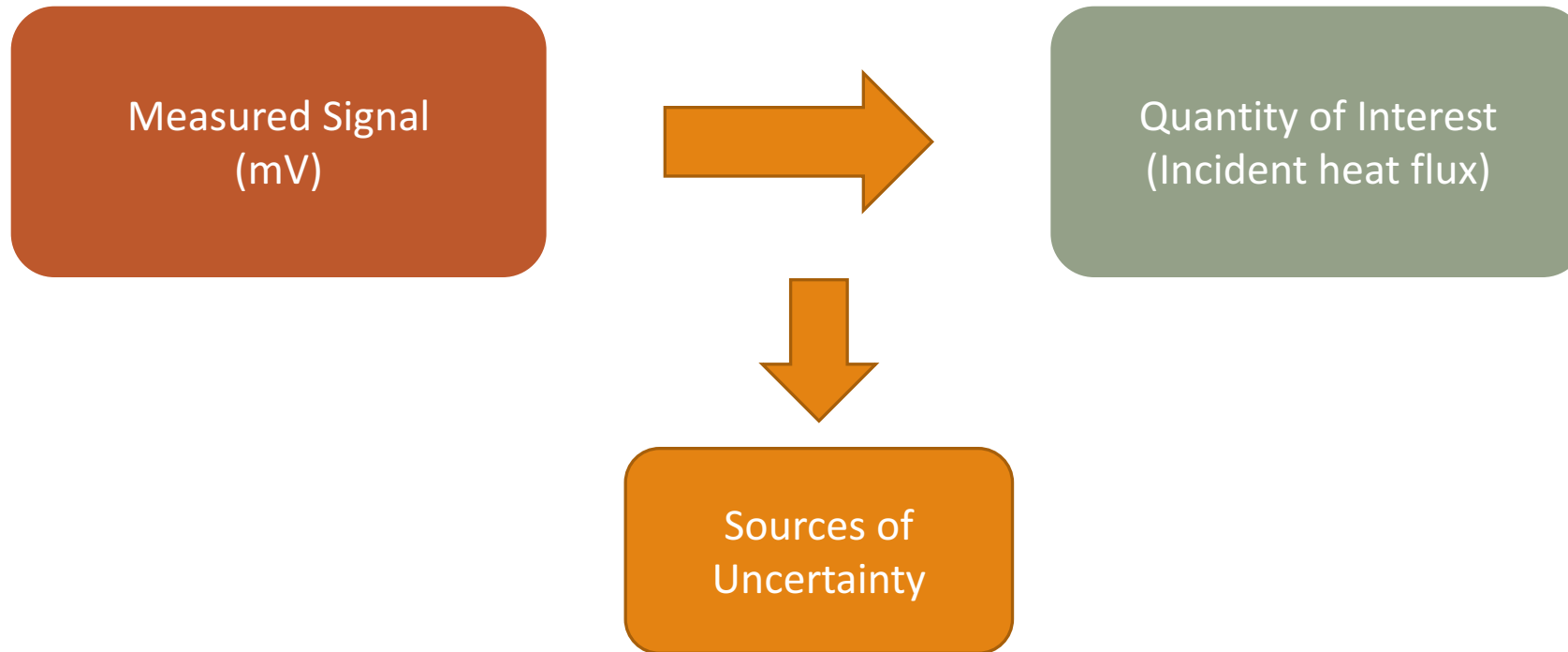
KAITLYN SCHEIB, JENNIFER SPINTI, ANDREW FRY, STAN HARDING,
IGNACIO PRECIADO

DEPARTMENT OF CHEMICAL ENGINEERING
THE UNIVERSITY OF UTAH

L1500 1.5 MW Furnace

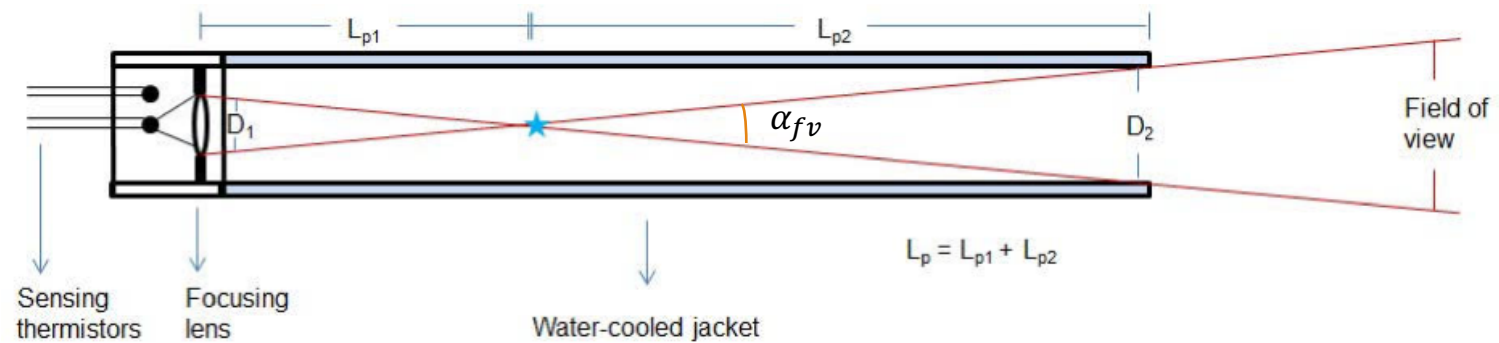
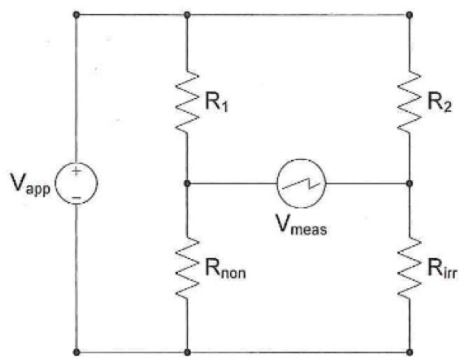


Overview of an Instrument Model



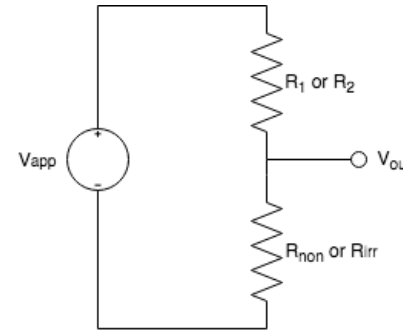
Narrow Angle Radiometer Design

- The change in temperature of the thermistor causes a change in resistance
- Design based on IFRF and used by PRAXAIR
- We have identified uncertainties in construction, operation and calibration

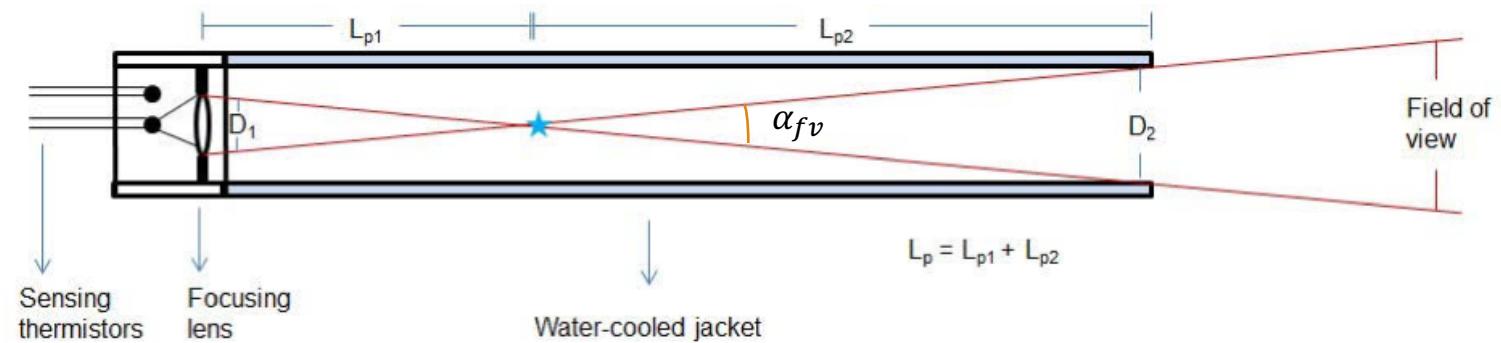
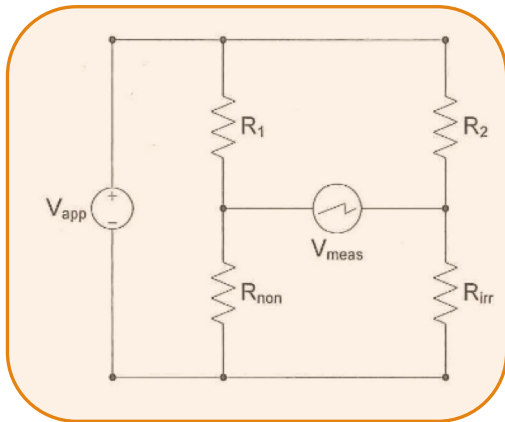


Narrow Angle Radiometer Design: Wheatstone Bridge

$$V_{meas} = V_{app} \left(\frac{R_{non}}{R_{non} + R_1} - \frac{R_{irr}}{R_{irr} + R_2} \right)$$



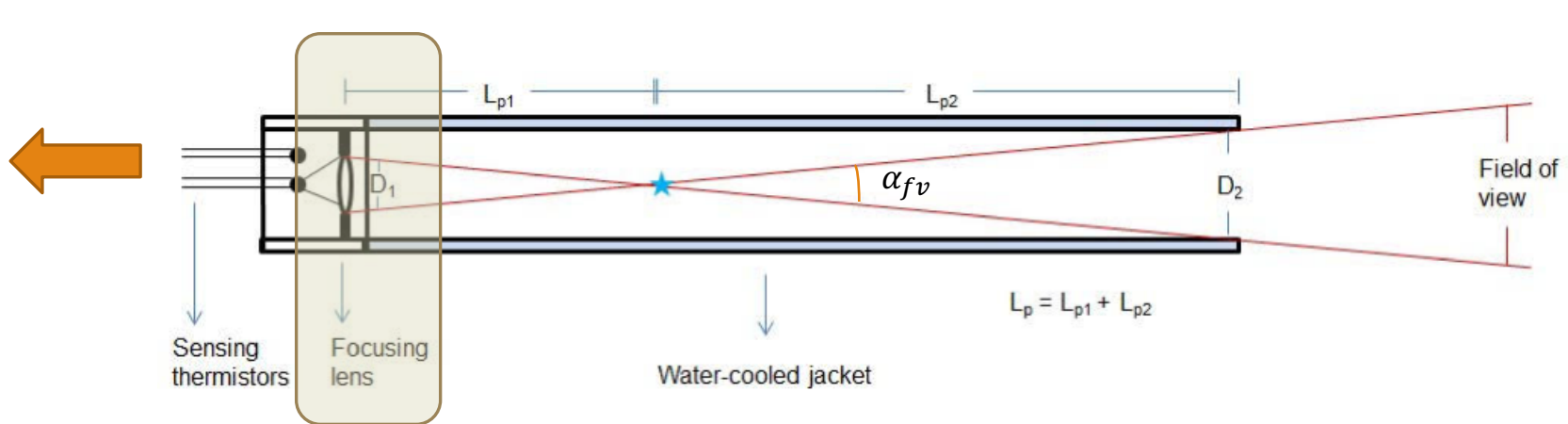
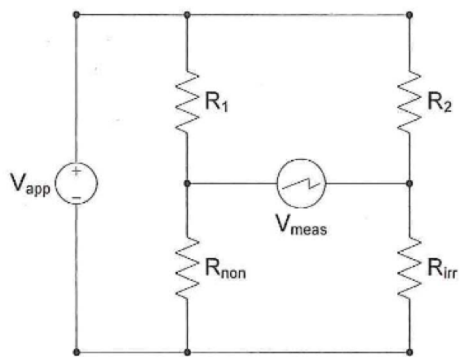
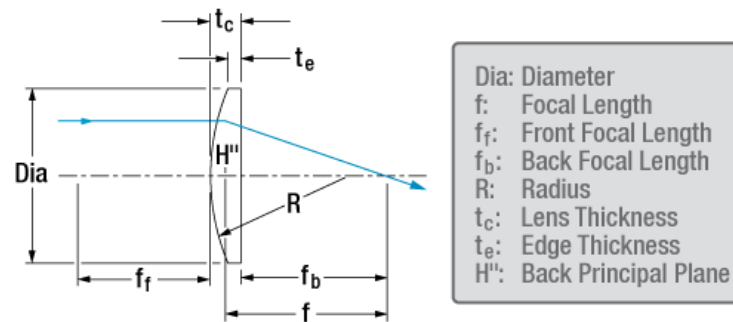
$$R_{irr} = \frac{V_{out} R_1}{V_{app} - V_{out}}$$



Narrow Angle Radiometer Design: Lens

Focal length (17-25 mm): $f = \frac{R}{n-1}$

Reflectivity (0.022-0.041): $\rho = \left[\frac{n_1 - n_2}{n_1 + n_2} \right]^2$

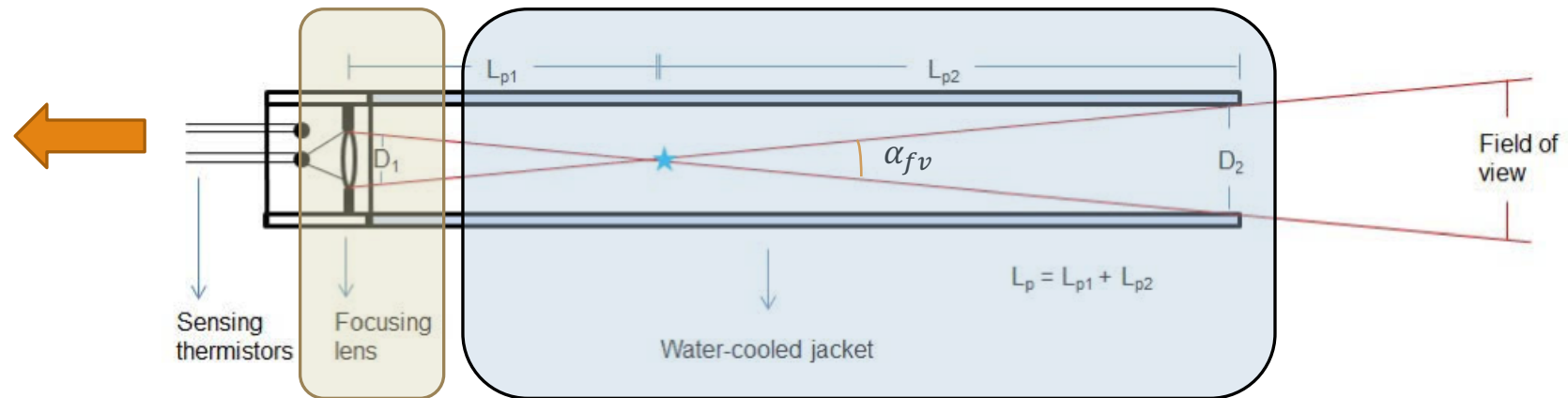
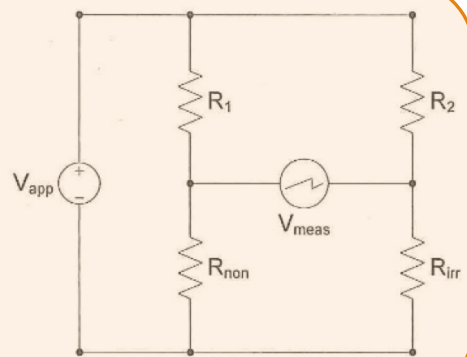


Design Uncertainty

- Transient temperature
- Irradiated thermistor temperature
- Non-irradiated thermistor placement
- Measured voltage

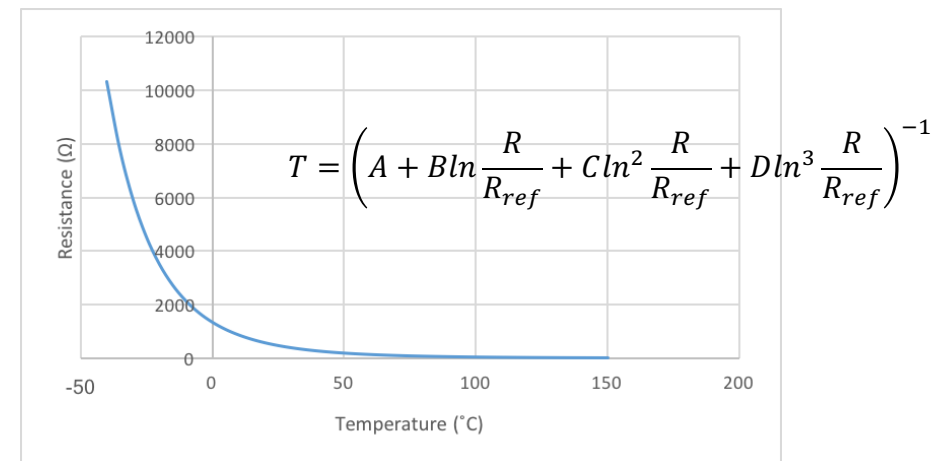
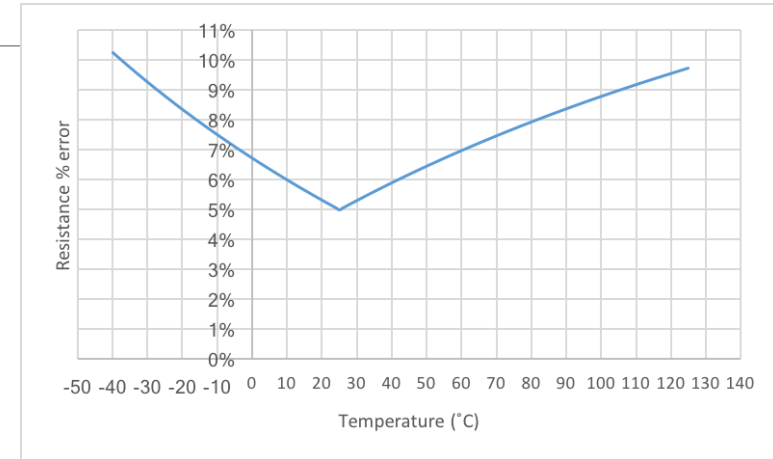
- Refractive index
- Image size
- Focal point
- Lens mounting

- View angle
- Reflectivity

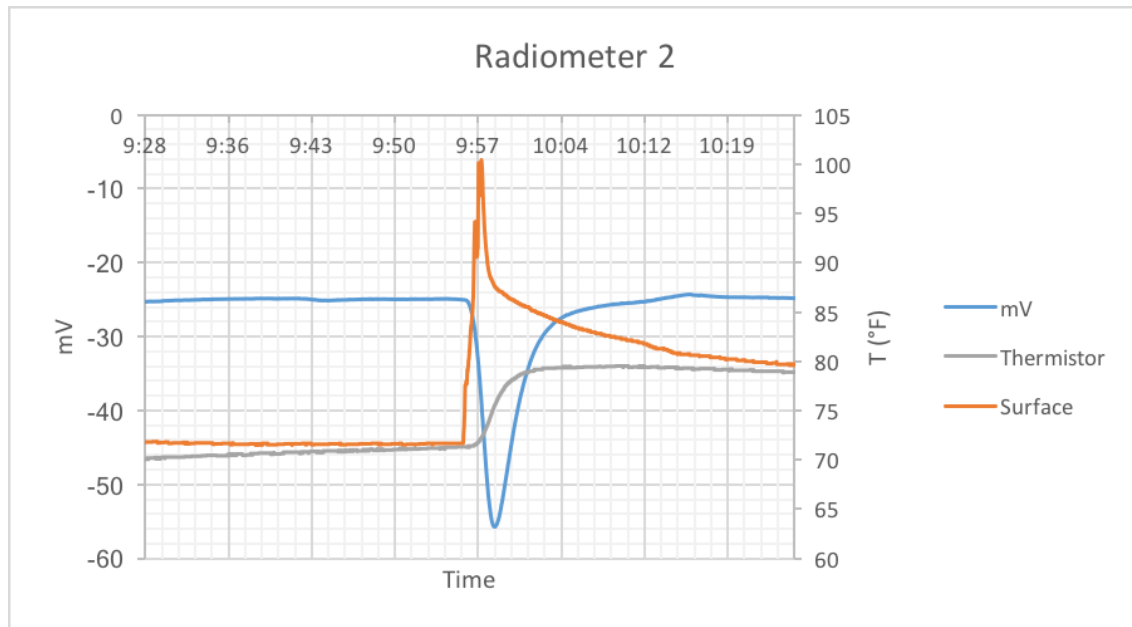


Design Uncertainty: Wheatstone Bridge

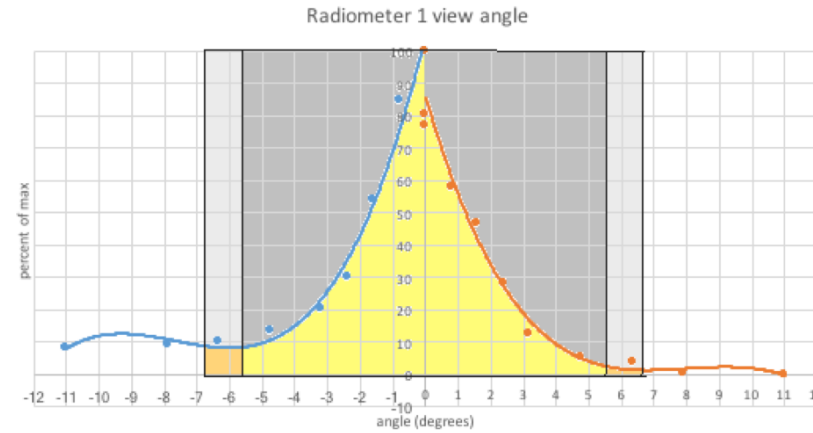
- Resistors
 - Two 250 Ω resistors were used in the Wheatstone bridge
 - Operating temperature range: -55°C to 150°C
 - Resistors can drift up to 1% over lifetime
- Thermistors
 - The temperature of the thermistors is related to the resistance
 - The operating temperature range of the thermistors is -40°C to 125°C
 - The thermistor resistance can drift up to 1%
 - ±5% uncertainty between thermistors



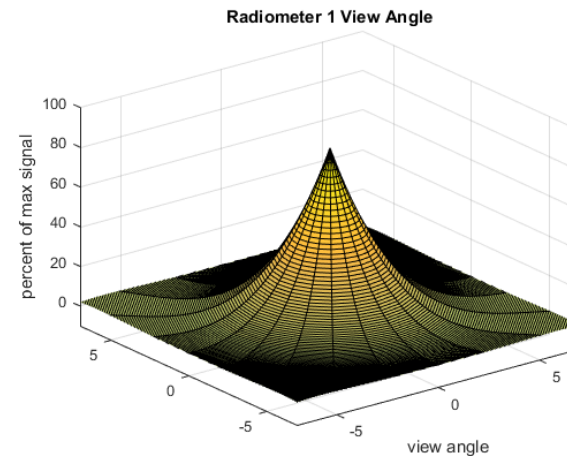
Design Uncertainty: Transient Temperature Effects on Wheatstone Bridge



Design Uncertainty: View Angle

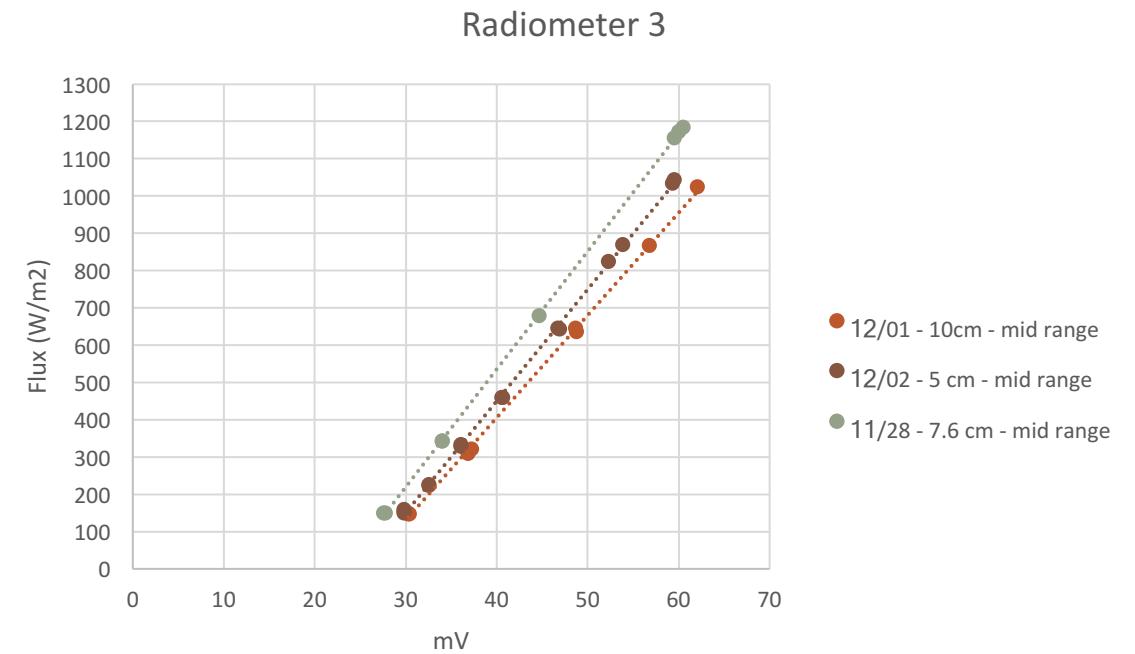
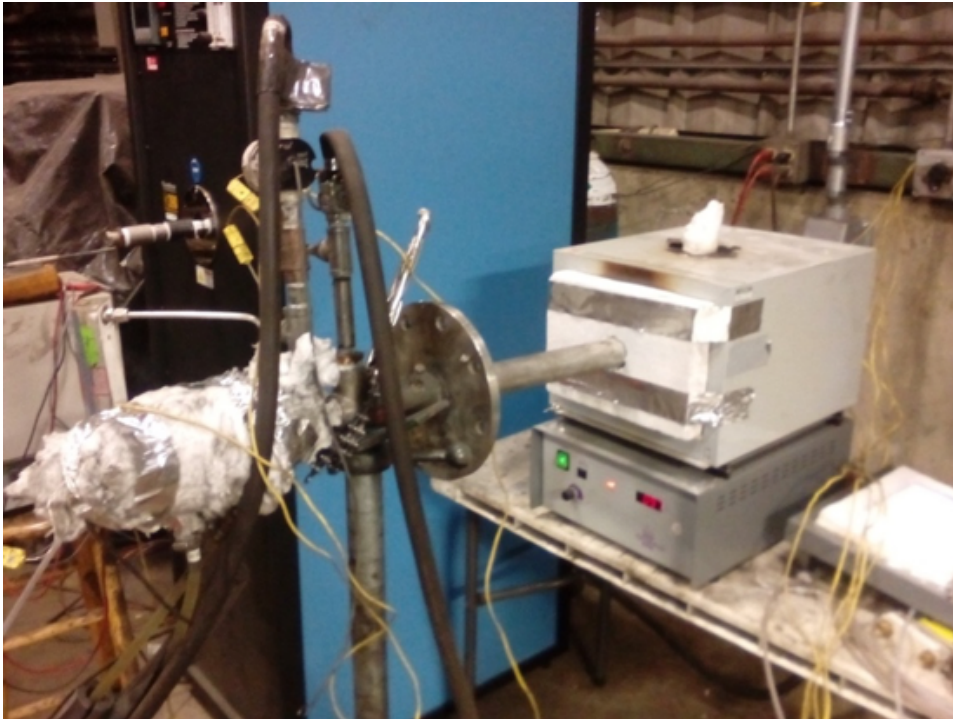


| Radiometer | 1 | 1 | 3 | 3 |
|----------------------------|-------|-------|-------|-------|
| Percent of max | 2% | 0% | 2% | 0% |
| View angle | 5.67° | 6.7° | 3.7° | 4.16° |
| Correction 2D (α) | 0.286 | 0.244 | 0.356 | 0.318 |
| Correction 3D (α) | 0.303 | 0.238 | 0.552 | 0.474 |

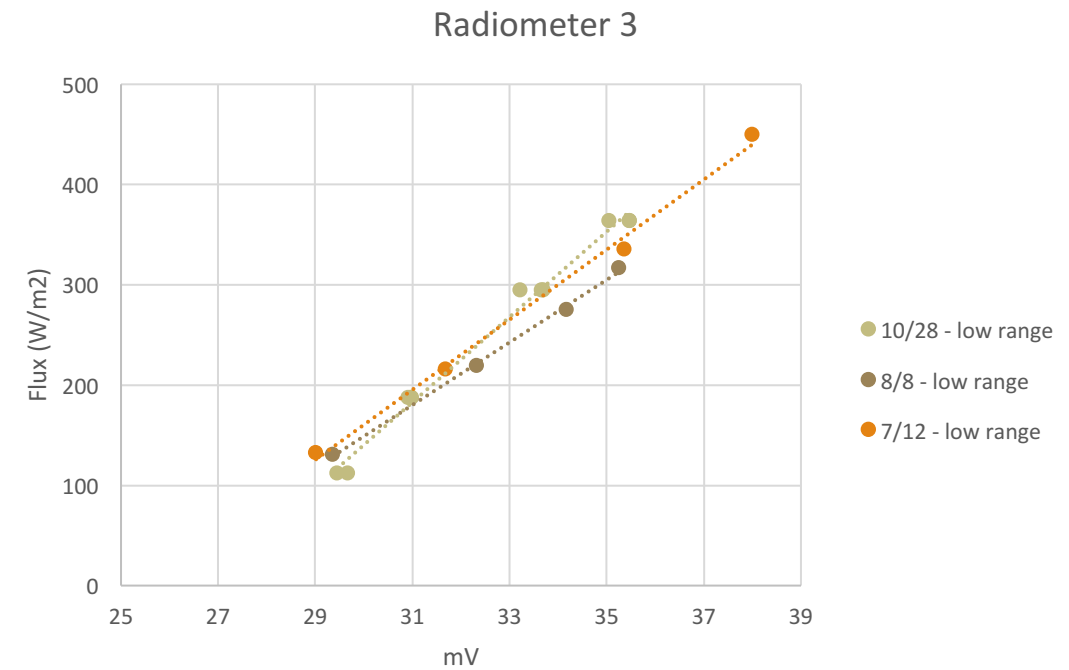


$$q''_{cal} = q''_i(1 - \rho)\alpha$$

Calibration: Muffle Furnace



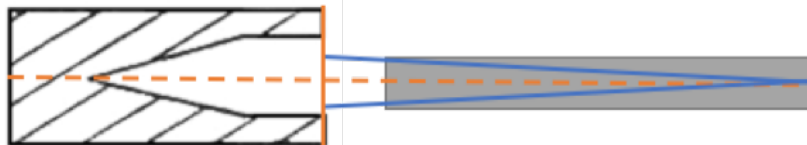
Calibration: Low Range Blackbody



Calibration Uncertainty

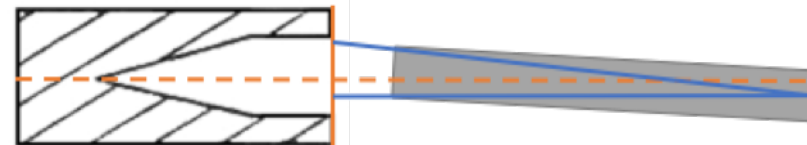
Mid-range uncertainties

- Target temperature
- Graphite sheet
- Non-uniform temperature
- Target size
- Calibration alignment

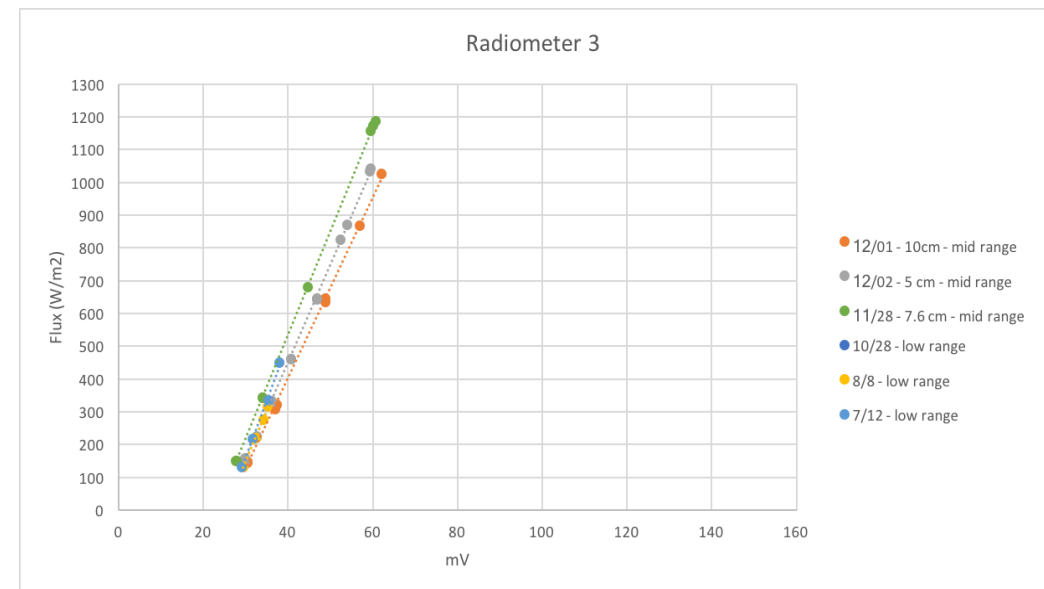
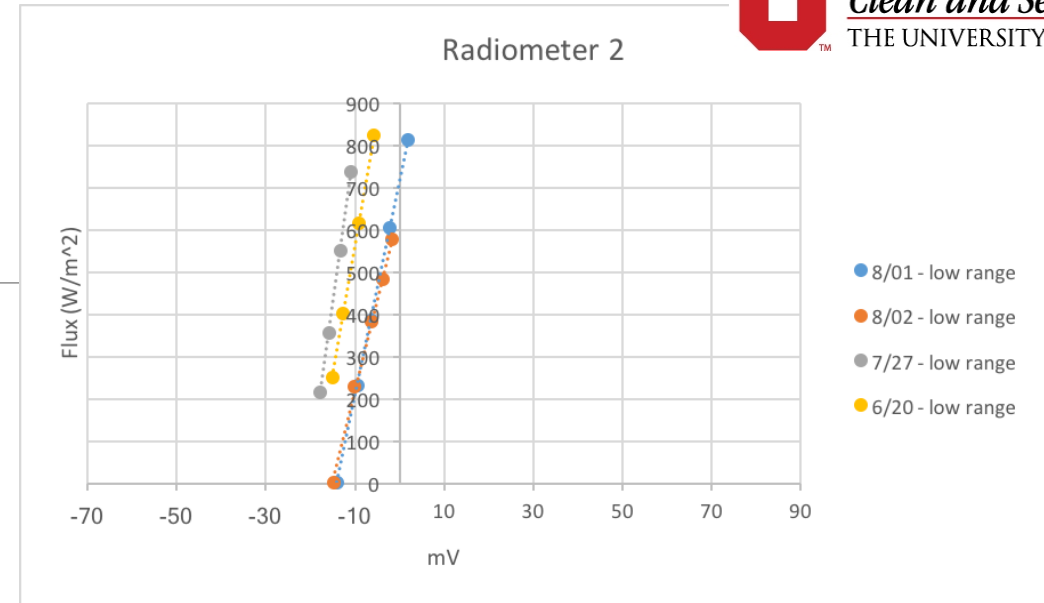
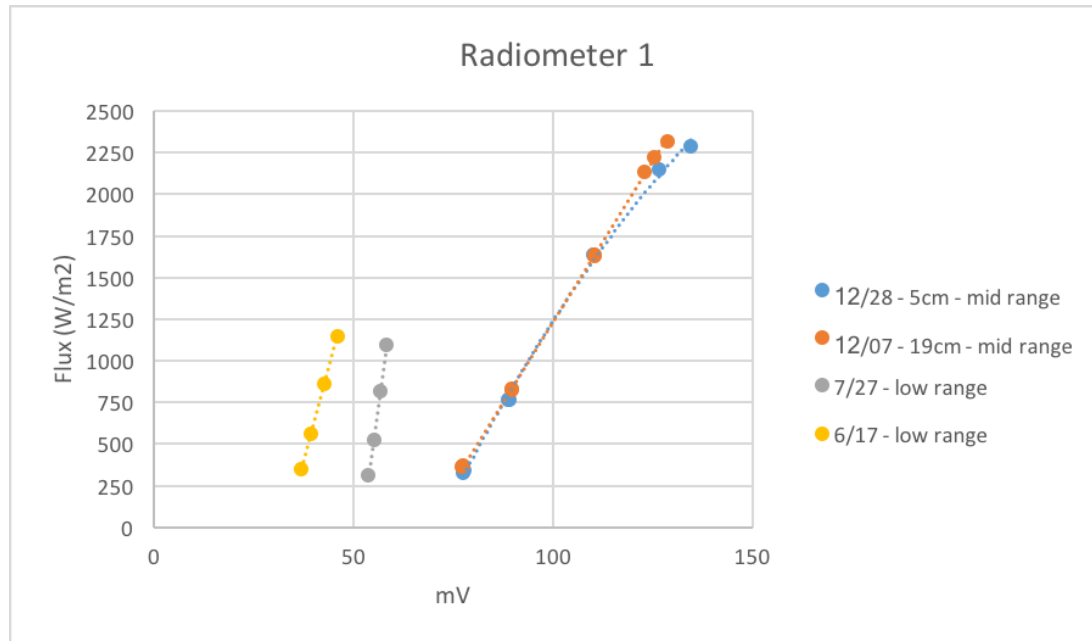


Low-range uncertainties:

- Non-uniform temperature
- Target size
- Target temperature
- Oxide layer formation
- Calibration alignment



Calibration Results



Instrument Uncertainty: Analysis

WHEATSTONE ANALYSIS

Voltage divider equation:

$$R_{irr} = \frac{V_{out}(R \pm 1\%)}{(V_{app} \pm 3mV) - V_{out}}$$

Wheatstone bridge equation:

$$V_{meas} = (V_{app} \pm 3mV) \left(\frac{R_{non \pm 1\%}}{(R_{non \pm 1\%}) + (R \pm 1\%)} - \frac{R_{irr \pm 1\%}}{(R_{irr \pm 1\%}) + (R \pm 1\%)} \right)$$

HEAT FLUX ANALYSIS

| Input parameters | Range |
|---|------------------------|
| View angle | 3.7° - 4.16° |
| View angle area correction (α) | 0.356 – 0.318 |
| Blackbody temperature | $\pm 10^\circ\text{C}$ |
| Lens refractive index | 1.35 – 1.51 |

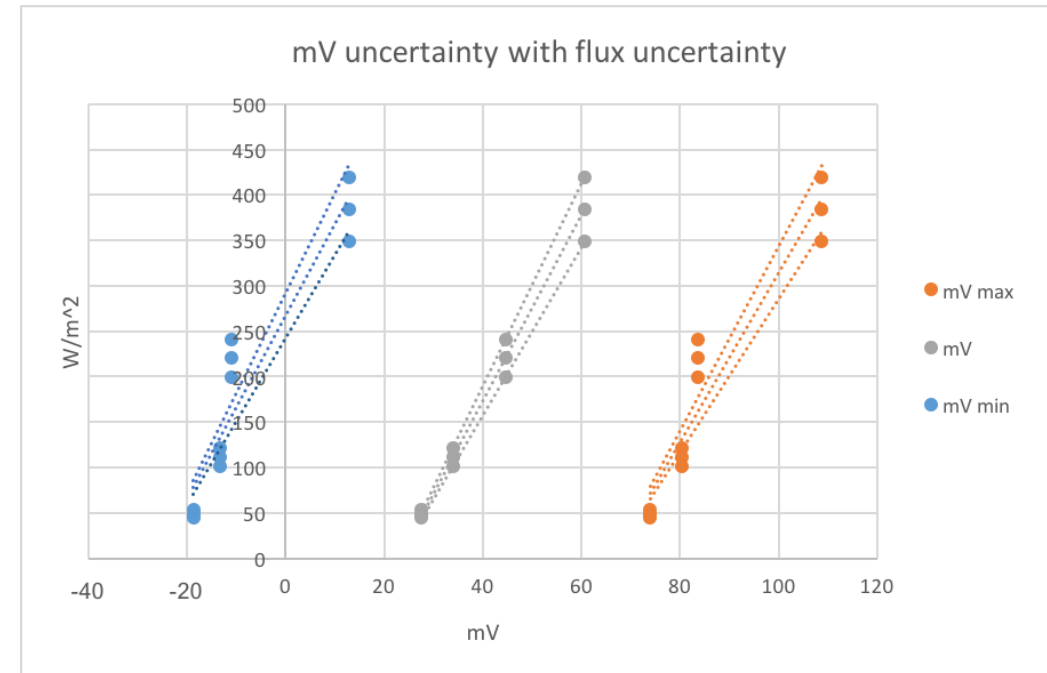
$$q_b'' = \sigma T_b^4$$

$$q_i'' = 2q_b''(1 - \cos\theta)$$

$$q_{cal}'' = q_i''(1 - \rho)\alpha$$

Instrument Uncertainty: Results

| T_{bb} (°C) | mV min | mV max | ±% |
|---------------|---------|---------|----------|
| 600 | -21.591 | 71.374 | 186.74% |
| 800 | -15.393 | 78.089 | 149.10% |
| 1000 | -4.570 | 89.815 | 110.722% |
| 1200 | 11.699 | 107.441 | 80.361% |



Conclusions and Recommendations

Many sources of uncertainty have been identified and accounted for

There are still sources of uncertainty not accounted for as seen in the calibration curves

The largest source of uncertainty comes from the use of the Wheatstone bridge

- $\pm 130\%$ with 1% thermistor uncertainty vs. $\pm 72\%$ with no thermistor uncertainty

We need more accurate heat flux measurements in the future

Recommendations

- Eliminate Wheatstone bridge: use thermopile instead
- Smaller view angle and eliminate reflectivity inside tube
- Higher purge gas flow rate

THANK YOU
